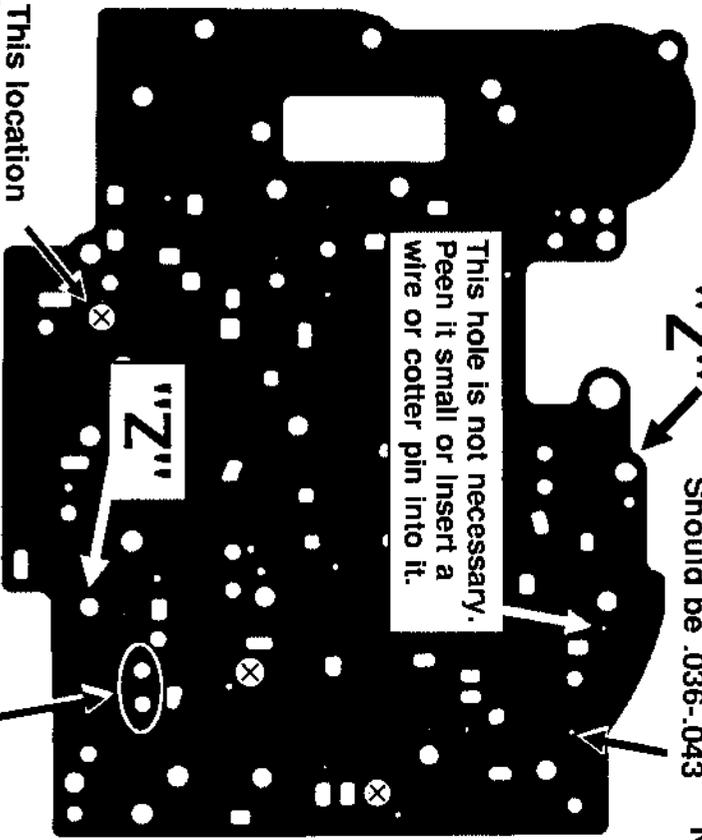


# STEP 6. CASE & PLATE 4TH ACCM A.

**START A GOOD HABIT-RIGHT NOW.**  
Save a couple major headaches a year and lots of uncertainty and aggravation.

Start two VB bolts thru the gaskets and plate at holes marked "Z". They're the lineup holes. Then install and TIGHTEN hold down plate or aux VB.

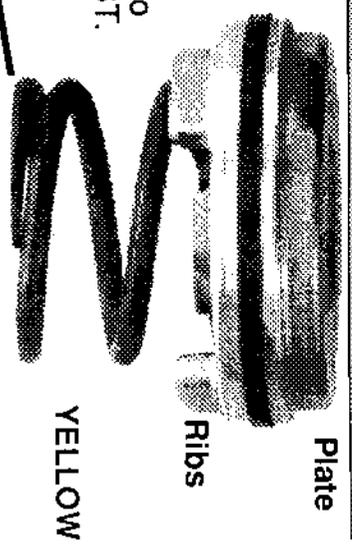
When installing the valve body: Install the "Z" bolts first and tighten them. All the rest of the bolts will then go in and tighten like "duck soup".



DO NOT SAND DRUM WHERE BAND APPLIES

**PAGE 5.** GASKETS, SEALS OR DRILLS ARE NOT FURNISHED AS PART OF THIS KIT. SOME MAY BE INCLUDED FROM TIME TO TIME FOR YOUR CONVENIENCE

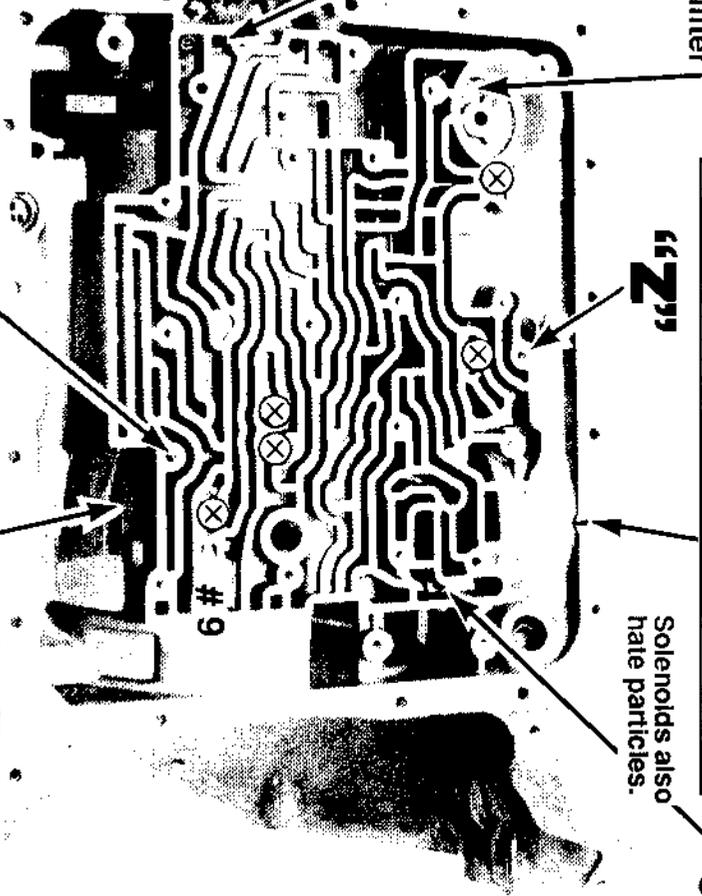
Install seal furnished that fits the groove correctly and installs in bore snugly.  
Install YELLOW spring into piston as shown. Install into case with SPRING IN FIRST.



Make govnr happy New thimble filter



Make a hacksaw cut or chisel groove from this hole to the inside of pan rail. This will give you 4th even if gasket is wrong or mislocated.



**CHECKBALL LOCATIONS (X)**  
When trans is ON THE BENCH

SHIFT KIT® is the brand name for valve body kits designed by Gil Younger and mfr'd by TransGo®. Be careful about calling other products by our brand name, "SHIFT KIT®".....You might get some parts that will not do what you expected.