

## Chevrolet Head Casting Number Reference

**Small Blocks**

330545 350, 73, Corvette, 76cc, 2.02-1.6 valves  
 333881 350, 74-75, 76cc, 2.02-1.6 valves  
 333882 350-400, 74-80, 76cc, 160/60cc ports  
 340292 "Turbo" Over Counter Angle Plug, 64cc, 2.02-1.6 valves  
 354434 262-267-305, 75-79, 163/57cc ports LW casting  
 358741 305, 76-79  
 376450 262-305-350, 84-81, 168/60cc ports, 7 bolt ex.  
 376455 350, 77-85  
 458642 350-400, 67-70,  
 462624 350-400, 75-86, 161/62cc ports, 7 bolt ex.  
 468642 350-400, 76-up, small sparkplugs  
 471513 267,350, 79  
 517513 267,350, 79  
 3030817 400, 74  
 3636839 265, 55  
 3703523 265 Corvette, 55  
 3703524 265,55  
 3713358 265, 55-56  
 3713569 265, 55-56  
 3720991 265, 56-57  
 3731262 265, 56, 2x4 carb, Corvette  
 3725306 265, 56-57  
 3731539 57 Corvette FI  
 3731544 283, 57-61  
 3731548 283, 57-62  
 3731554 283, 57-61  
 3731556 283, 57 truck  
 3731762 265, 2x4 carbs, 56 Corvette  
 3737739 283, 57-62, Corvette, FI  
 3737775 283, 327, 62-67  
 3740997 283, 57  
 3743056 283, 58  
 3743096 327, 62-67 GMC truck  
 3747363 283, 57-61  
 3747460 283, 327, 59-67  
 3748720 283, 57-58,  
 3748770 283, 1x4 , 2x4 carbs, FI Vette, X58, stagger VC bolts  
 3748772 283, 58-61  
 3755537 283, 57-62  
 3755539 283, 58-62, stagger VC bolts  
 3755549 283, 57-62  
 3755550 283 Corvette, 59, stagger VC bolts  
 3755585 327 GMC truck, 62-67  
 3756519 283, 57-62  
 3760116 283, 60-64  
 3767460 283,327,60-64  
 3767462 327, 62-67, 161/65cc ports  
 3767465 283, 59-61  
 3767754 283 Power Pack, 59-61  
 3767792 283, 60-64  
 3770126 327, 69  
 3774682 283, 327, 60-64  
 3774684 327, Pass, Truck, 62-64  
 3774692 283, 60-61 Corvette  
 3774692 283, 58-64 Pass, Power Pack  
 3782461 327, 64-66 Double humpers or Camel hump 161/62cc port  
 3782461X 60-63, Larger intake runners, 172/64cc port  
 3782870 327, 62-37  
 3789817 327, 62-67  
 3789935 283, 57-62  
 3790721 283, 64-67  
 3792563 327, 65-67  
 3795896 283 Power Pack,63-65  
 3795896 327, 250HP Corvette, 62-64, 140/60cc ports  
 3798996 327, 63-67  
 3814480 283, 327, 60-67  
 3814482 327, 350, 62-67, 75cc, Lo compression head  
 3817680 283, 327, 63-67  
 3817681 327, 350, 62-67  
 3817682 283, 61-62  
 3836839 265, 55  
 3836842 283,327, 57-67  
 3837064 265, 283, 56-62  
 3837065 265 truck, 55-56

3837739 283, 57  
 3848720 283, 57-58  
 3849852 283, 57-67  
 3849935 283, 65-67  
 3852174 327, 62-64  
 3854520 283, 327, 62-67, 140/60cc ports  
 3870064 265, 283, 56-62  
 3870065 265 Truck, 55-56  
 3876775 283, 327 210 HP Camaro, acc. bolt holes on one end only  
 3884520 283, 327, 60cc, some made in canada  
 3890462 302, 327, 350, camel hump, 161-165cc intake port  
 3901068 350,285HP Crate motor, 64cc, 72"intake bolt angle  
 3911032 307, 327, 68, W/O acces. bolt holes  
 3912264 283, 58-62  
 3912265 283, 63-64  
 3912311 327, 67  
 3912313 327, 65-67  
 3917290 307, 327, 67-68, 142/59cc ports  
 3917291 302, 327, 350, camel hump, 161/65cc ports  
 3917292 327-350 Corvette, camel hump, 68  
 3917293 307, 327, 75cc, 144/58cc ports  
 3927185 307, 327, 69cc, 69-70  
 3927186 302-350, camel hump, 63cc chambers, 161/65cc ports  
 3927187 350, camel hump, 64cc, 69-70  
 3927188 307, 74cc  
 3928455 302, 327, 68  
 3928494 327, 350, 68  
 3928495 327, 68  
 3931633 307, 68-72  
 3931635 250, 68-76  
 3931637 327, 68-69  
 3931638 327 truck, 68  
 3932441 350, 76cc, 161-165cc intake port  
 3932441X 350, 80cc, 1.94-1.5 valves, 161/65cc port  
 3932441X 400, 80cc, 1.94-1.6 valves, 161/65cc intake port  
 3932454 307, 69  
 3946812 350, 69  
 3946813 350, 69-70, 138/72cc ports  
 3747041 302, 350, 64cc  
 3951598 400, 70, 76cc  
 3964286 350  
 3970126 327, 350, 67-70  
 3973414 350, 70, LT1, 64cc, camel hump  
 3973487 350, 71-76,  
 3973487 350, LT1, 75cc, 161-165cc intake port  
 3973487X 350, 75cc, larger intake port  
 3973493 400, 71, 76cc  
 3986316 350 Corvette, 71, 76cc  
 3986336X 350, 76cc  
 3986388 307, 350, 68-76  
 3986339 307, 350, 71, 75cc  
 3986339X 307, 350, 75cc  
 3991492 350 LT1, 70, 64cc, straight plug, camel hump  
 3991492 Over counter, strt or angle plug, 64cc, 157/62cc ports  
 3998916 350 LT1, 76cc, screw in studs, big valves?  
 3998920 350, 72-73  
 3998991 307, 350, 75cc, 72-73, 73 had hard seats  
 3998993 307, 350, 76cc, 72-73, 15-164/64cc ports, 73 had hard seats  
 3998993 350 Crate motor, current, Hecho En Mexico, 159/64cc ports  
 3998997 350, 400, 76cc, 72-73, hard seats in 73  
 3998997 305, 350, 161-165cc intake port, hard seats  
 4079261 350, 75.  
 10033867 Pontiac Alm. Race head, angle plug, 62cc, 196cc intake port, 23°, 2.10-1.625 valve  
 10045434 Pontiac Alm. Race head, angle plug, 55cc, raised runner, 15° roll over  
 10051101 Bowtie, Alm, angle plug, 55cc, raised runner, 196cc intake port  
 10088113 350, 88-up, Corvette, Alm., angle plug, 58cc, .100 raised D-port ex. 1.94-1.5 valve, 19 lbs.  
 10106178 350, 90, LT5, ZR1, DOHC, 32 Valve, Pass. Side  
 10106179 350, 90, LT5, ZR1, DOHC, 32 Valve, Driver Side  
 10110810 350 Gen.I, 93-up  
 10128374 350 GenII, LT1, 53cc, angle plug, Corvette, Alm., reverse flow cooling, 168-175 cc intake port  
 10134352 Bowtie, Lo port, alm. 18°, angle plug, 45cc, 223cc intake port  
 10134363 Bowtie, Hi port, alm. 18°, angle plug, 45cc, 210cc intake port  
 10134363 Bowtie, Hi port, alm., 18°, angle plug, 60cc, 215cc intake port,  
 10134363 Bowtie, Hi port, alm., 18°, angle plug, 50cc, 250cc intake port, CNC machined, 2.15-1.625 valves  
 10134363 Bowtie, Hi port, alm., 18°, angle plug, 65cc, 250cc intake port, CNC machined, 2.15-1.625 valves  
 10134363 Bowtie, Hi port, alm., 15°, angle plug, 36cc, 223cc intake port

10174389 350, LT5, ZRI, DOHC, 32 Valve, 91-95, Driver side  
 10174390 350, LT5, ZRI, DOHC, 32 Valve, 91-95, Pass. side  
 10185040 Symmetrical port, splayed valve, alm, 45cc, 263cc intake port, 1st design  
 10185040 Symmetrical port, splayed valve, alm, 45cc, 263cc intake port, 2nd. design  
 10205245 350, Gen.II, LT1, alm., 93, reverse flow cooling, 168-175 intake ports  
 10207643 350, Gen II, LT1, alm., 94-96, reverse flow cooling  
 10225121 350, LT1, ZR1, DOHC, 32 Valve, driver side, 94-95  
 10225122 350, LT1, ZR1, DOHC, 32 Valve, pass. side, 94-95  
 10239902 350, 96-up, GenII, LT4, alm., reverse flow cooling  
 10239906 350, Vortec 5700, L-31, 64cc heart shape chamber, 1.94-1.5, 170cc intake port  
 14010201 305, 84  
 14011034 Bowtie, Phase 2, iron, angle plug, 64cc, 2.02-1.6, 184cc .080 taller intake port  
 14011039 350 HP Replacement Alm.  
 14011049 Bowtie, Phase 6, alm., angle plug, 55cc, 2.02-1.6 or 2.1-1.65, 180cc intake port  
 14011083 350-300HP, Crate Motor, 64cc, 90° manifold bolt, hard seats  
 14011083 350, 87-up, 64cc, center bolt VC, 72° manifold bolt  
 14014415 267, 305, 80-85  
 14014416 305 HO, 80-85, 58cc, 1.84-1.5, 165/59cc ports, 7 bolt ex.  
 14022601 267, 305 HO, 80-85, 58cc, 1.84-1.5, 7 bolt ex.  
 14022801 305, 80-85  
 14071114 350, 80-85  
 14079261 350, 86  
 14096217 350 285HP, Crate motor, 1.94-1.5, 72° intake bolts, 64cc, center bolt VC  
 14101081 305, 87-88 Camaro, center bolt VC  
 14101083 350 285HP, or 300HP, Crate Motor, 1.94-1.5, 72° intake bolts  
 14101128 350, Corvette, 86-87, alm., angle plug, 58cc  
 14102187 305HO, 87-91, 1.85-1.5, 58cc, 7 bolt ex.  
 14102191 305, 350, 87 up center bolt VC  
 14102193 305, 350, 87-up, 7 bolt ex.  
 24502559 Bowtie, SB2, alm., mirror port,  
 33417369 350, Gen.I, Crate motor, Hecho En Mexico, 7 bolt ex, 76cc, 1.94-1.5, flange VC holes, heavy castings

#### World Products Cast Iron Heads ( by part numbers )

4351 67cc, 162cc intake port  
 4350 76cc, 162cc intake port  
 4205 58cc, 162cc intake port, 305 torquer  
 4256 67cc, 172cc intake port, torquer  
 4257 76cc, 172cc intake port, torquer

#### Trick Flow Twisted Wedge Alm ( by part number )

31400001 64cc, 2.02-1.6, screw in studs, guide plates, 185cc intake ports, candid valve angles  
 31400002 same 01, except with 72° intake bolts for 87-up  
 31400003 same 01, except with center valve cover bolt, 86- up  
 31400005 same 01, except 1.440 valve springs  
 31400006 same 01, except, with 72° intake bolts, old style valve covers

#### Edelbrock Alm. Heads

6061 Performer RPM Bare head, angle plug, 70cc  
 6063 Performer RPM Bare head, straight plugs, 70cc  
 6071 Performer RPM Same as 6061 exc. complete  
 6073 Performer RPM 70cc, 170cc intake port, straight plug, complete  
 6075 Performer 65-up, 70cc, 2.02-1.6, screw in studs, guide plates, heat riser  
 6085 Performer 87-93, center bolt valve cover, 60cc  
 6087 Performer 87, center bolt valve cover, 60cc, 165cc intake port  
 7700 Vr. Jr. Race Heads, Bare, 71cc, 212-267cc port, CNC Machined, 2.08-1.6,  
 7720 Same as 7700 exc complete

#### Big Blocks

058 241/86 cc port  
 063 256/114 cc port  
 083 243/110cc port  
 215 256/114cc port  
 241 252/116cc port  
 280 256/114cc port  
 290 256/114cc port  
 290 262/115cc port small plug head  
 291 327/120cc port  
 340 320/120cc port  
 820 255/114cc port  
 840 326/120cc port  
 842 318/112cc port  
 990 323/127cc port

330864 396-454 70-81 Oval Port  
 330865 366-427 70-76 Truck HD Oval Port

336781	454	73-85	Oval Port
343771	366-454	68-85	Truck HD
343772	366-454	76-84	Truck HD Oval Port
346236	454	75-76	Oval Port
353049	400-402	70-76	Oval Port
473328	366	68-85	Truck HD Oval Port
3732791	348	58	
3758379	348	59-61	
3759256	348	58	
3767738	348	59-61	
3781147	348	60-61	Hi Perf
3795586	409	61	360HP
3814690	409	62-64	Hi Perf
3819333	348-409	62-65	Truck
3830817	409	63-65	340 HP
3837731	409	63	RPO Z11
3852583	409	65	400 HP
3856206	396	65	Oval Port
3856208	396	65	Corvette 425 HP Sq. Port
3856213	366	66-82	Oval Port
3856260	396	68	
3872702	396-427	66	Oval Port
3873858	396, 427	66	Sq. Port
3876875	427	77-85	Truck Oval Port
3904390	396-427	67	Oval Port
3904391	396-427	67	Sq. Port
3904392	427	67	Sq. Port Alm L-88 & L-89
3904393	366	66-68	Truck Oval Port
3909802	396-427	67	Oval Port
3917215	396-427	68	Oval Port
3917219	366-427	68-85	Truck HD Oval Port
3919840	396-427	67-69	Sq. Port
3919842	396-427	68-69	L-88 & L-89 Alm
3931063	396-427	68-72	Oval Port
3933148	366-427	68-84	
3933149	427	68-76	Truck
3946074	454	69-71	Alm. L-88, ZL-1, LS-6
3964290	400-454	70	Oval Port
3964291	402-454	70	Sq. Port L-78, LS-6
3965198	396	68-69	Oval Port
3975950	366-427	68-70	Truck Oval Port
3986133	366-427	68-85	Truck Oval Port
3986136	366-427	68-84	Truck Oval Port
3993820	400-454	71-72	Oval Port
3994026	454	71	LS-6 Sq. port
3999241	402-454	72	Oval Port
6272292	402-454	70-75	Oval Port
14092359	427	86-88	Truck Oval Port
14092360	454	85-88	Truck Oval Port

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