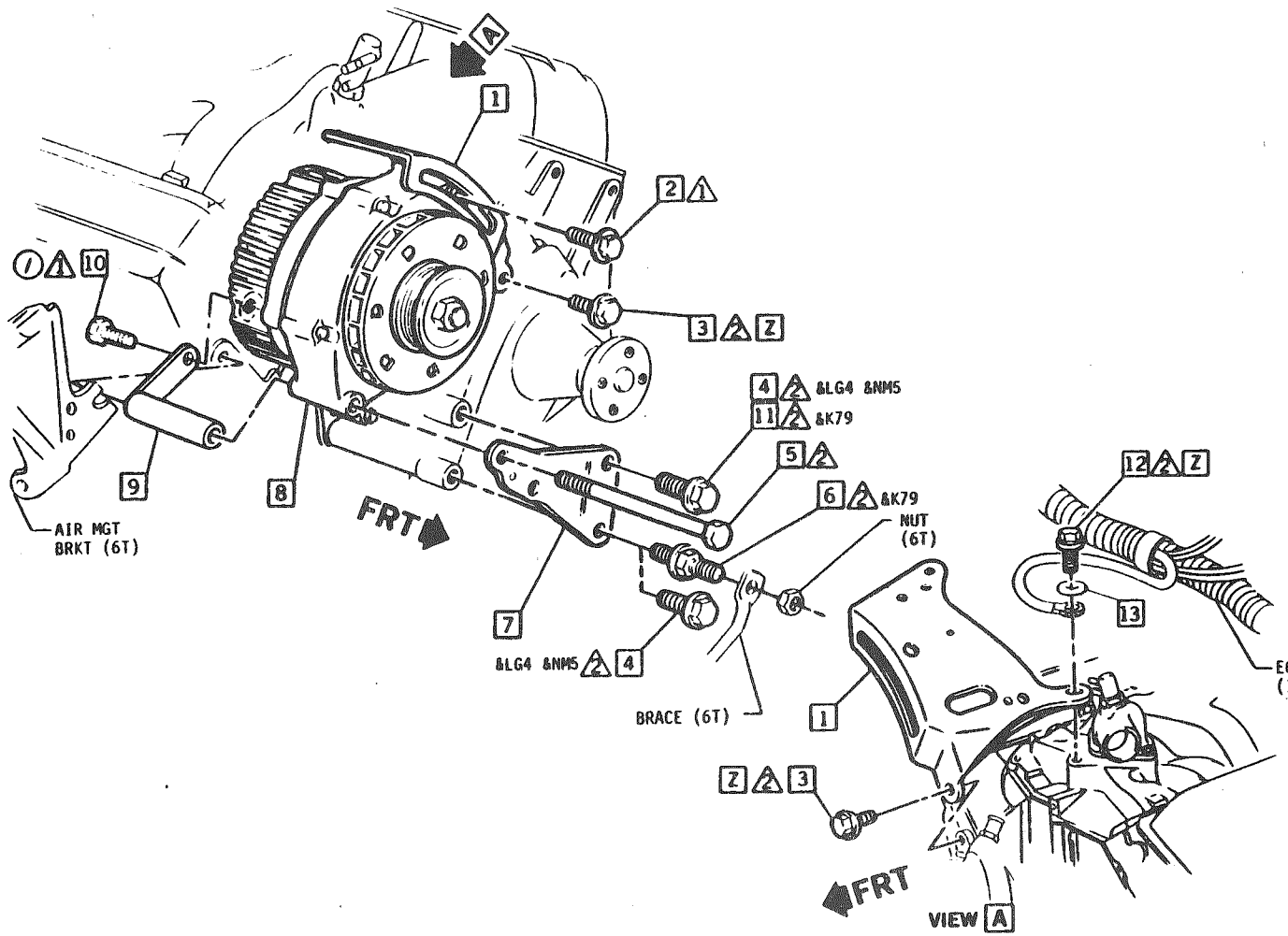

14034010	1 BRACKET-GEN ADJ
10018897	2 BOLT/SCREW
9439905	3 BOLT/SCREW
9440169	4 BOLT/SCREW
9440170	5 BOLT/SCREW
14057001	6 STUD
14037743	7 BRACKET ASM
1105556	8 GENERATOR ASM &K64
1105652	8 &K79
14079285	9 BRACE
11504270	10 BOLT/SCREW
273773	11 BOLT/SCREW
180120	12 BOLT/SCREW
120394	13 WASHER

Z BOLT/SCREW 3 TO BE DRIVEN PRIOR TO BOLT/SCREW 12 BOTH OF WHICH ARE NOT TO BE DRIVEN UNTIL AFTER BELT TENSIONING & ADJUSTING BOLT/SCREW 2 IS DRIVEN.

DYNAMIC (Install) N·m | HAND (Insp.) N·m

△1 20-30
△2 26-40
(2) △1
△4
△5

△1 FULLY DRIVEN, SEATED & NOT STRIPPED

DATE	SYM	REVISION	AUTH	DR	CK	ASM CHG
JAN85	1	WAS TORQUE 3				C
	2	TORQUE 40-54 REMOVED (FE-1778)	43671	CU	RE	C

DATE 13DE84
DR R KOCH
CK A. McKeown AM
APPR S
APPR
APPR
APPR

DIV CHEVROLET

1986 F PASSENGER 14089402

TITLE GENERATOR MOUNTING FA00 &LG4

REF ECA 41600 C/O 06DE84

1 1 25144 (S)

UPC 6Y1

SHEET C2

C X B O P X Co