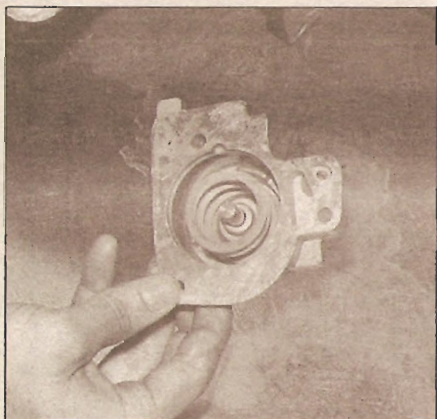
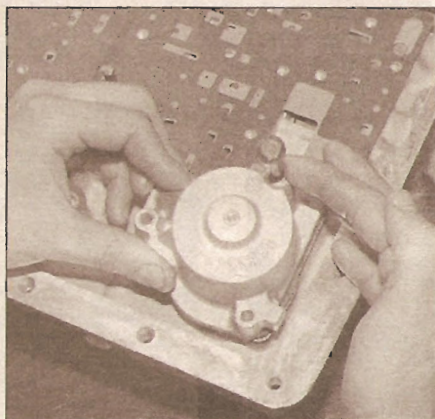


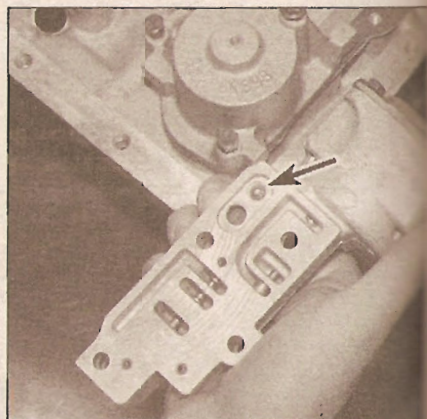
8D.271 Install the case check balls in the locations shown (arrows). On 1988 and later models, **DO NOT** install check ball A



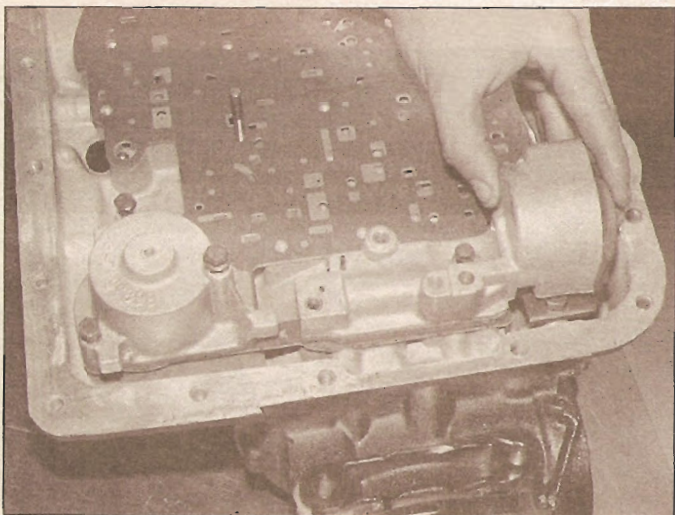
8D.277 Install the 1-2 accumulator piston (with the legs facing out of the bore) and the accumulator spring into the accumulator cover



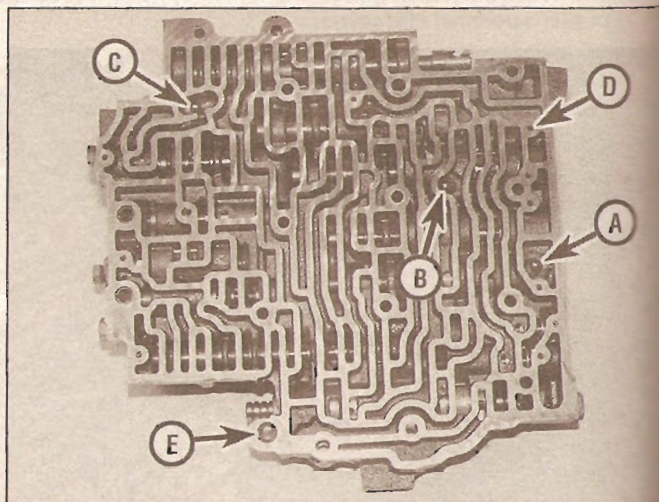
8D.278 Install the 1-2 accumulator assembly and tighten the bolts finger tight



8D.279 Place a check ball into the auxiliary valve body (if equipped) at the location shown (arrow) and retain it with petroleum jelly



8D.280 Install the auxiliary valve body and tighten the bolts finger tight; if not equipped with an auxiliary valve body, install the oil passage cover



8D.281 Install the check balls in the locations shown, depending on model, and retain them with petroleum jelly - it's easier to retain the E (special copper flash check ball) on the spacer plate. Models WITHOUT an auxiliary valve body - place check balls in locations A, B, C and E (copper flash)

1992 and earlier models equipped with an auxiliary valve body - place check balls in locations A, B and E (copper flash)

1993 and later models - place check balls in locations A, B, D and E (copper flash)

