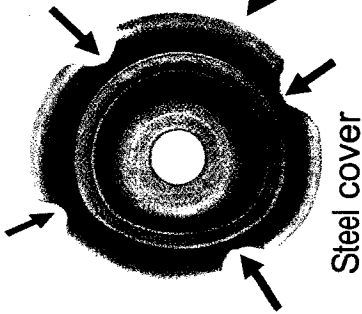


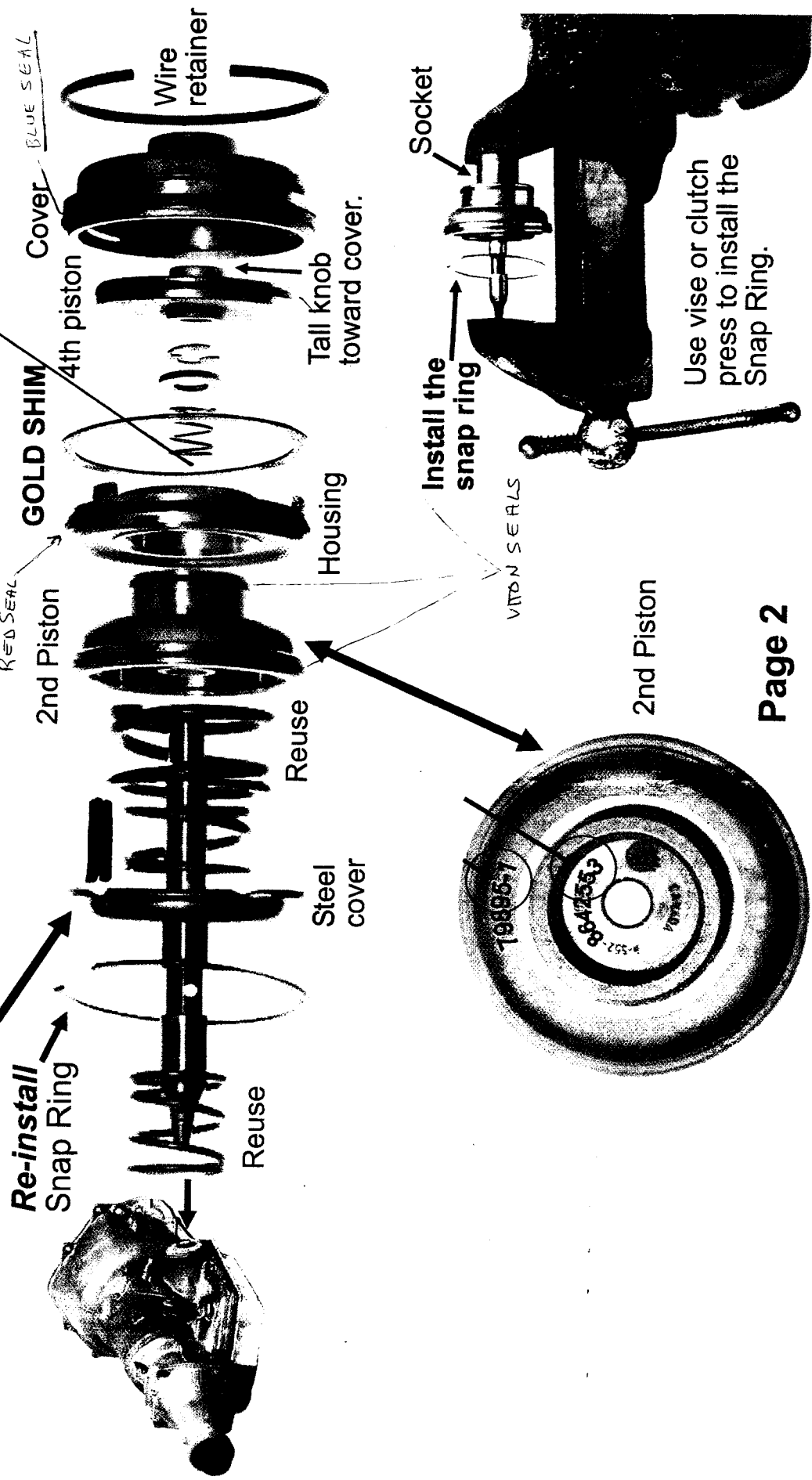
Step 2

Grind 4 oil exit notches on Steel Cover about like this. While grinding notches it gets hot, so have a dish of water handy.



Steel cover

Re-assemble servo as shown.



Use vise or clutch press to install the Snap Ring.